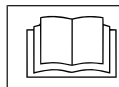


Applies to

216024, 216025, 216027, 216044, 216063, 216075, 216088, 216089, 216105, 216238, 216239, 216241



Read the installation instructions for the units and observe the safety information.

The target group for this installation manual is trained qualified personnel entrusted with the technical functioning and operation of the unit.

Safety

Organizational measures

Risk of property damage and personal injury from lack of organizational measures

- Use equipment and protective gear suitable for the activity.

Danger of electric shock from live components.

- Prior to working on the electrical system, switch off the unit, disconnect the electrical system from the mains and prevent power from being switched on again. Check to ensure the system is dead.
- Use only insulated tools.

Required material

Adhesive remover and soap solution	Primer
Pactan 7076 (303046)	Plastic spatula / squeegee
Spacer plates (10017713)	Suction device for glass

Assembly

Preparations

- Remove all heating inserts.
- Remove existing glass cooktop and all Pactan adhesive completely.

Assembly

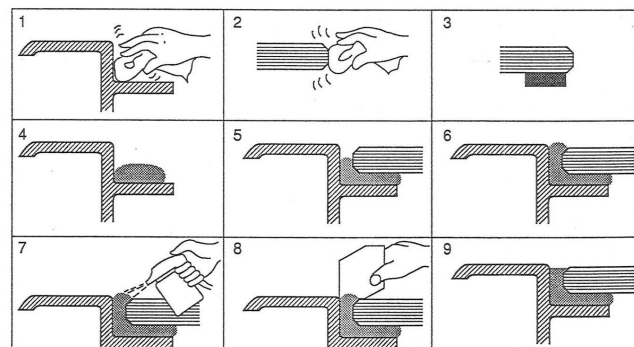


Image: Bonding the Ceran cooktop

- Use adhesive remover to clean and degrease the frame at the provided bonding areas (1).
- Using a cloth, apply a thin coat of primer to the bonding area on the frame (2).
- Also clean the edge and underside of the Ceran plate (as in 1, 2)
- Bond spacers (approx. 2 mm high, 10 pcs for a 4-zone cooktop, 8 pcs for a 2-zone cooktop) on each side of the frame at the support areas for the Ceran plate (3).
- Apply Pactan special adhesive in two steps. Apply at the support area (4)
- Using the suction device for glass, center/adjust the Ceran plate and then press it down into the adhesive all the way to the spacers (5).
- Completely fill (no bubbles) the joint between the edge of the plate and frame with Pactan. The chamfer at the top of the plate must also be covered (6).
- Spray the adhesive and adjoining surfaces with a smoothing agent (1-2% soap solution). This prevents subsequent adhesion of excess adhesive next to the adhesive joint (7).
- Skim the top of the joint with the plastic spatula (8).
- Spray on smoothing agent again and skim the joint with the squeegee.
- Weigh down the Ceran plate with water-filled pots and leave them in place for at least 24 hours. Do not install the heating inserts, since they create pressure in the opposite direction.
- After 24 hours, remove any silicone residues and clean the surface of the plate. The water-filled pots remain on the Ceran plate.

Installing glass cooktop for cooker

→ Install the heating inserts and switch on the voltage.

↳ The adhesive is fully cured after an additional 24 hours. Do not use the unit before then.