

HUILE COUPE ENTIERE

FUNCTIONALITY

High-pressure straight cutting oil, without chlorine or sulphur, for all metal machining.

- All quick corrections: trimming of gouges, thread rolling, adjustment of teeth, thread grinding, sharpening, etc.
- Difficult, high-speed machining of ferrous metals.
- Broaching, tapping, boring, drilling and milling of refractory and stainless steels.
- Significant improvement of grinding action.
- Wear-resistance guarantee for tools and machines.
- Effectively removes shavings and prevents micro-weld phenomena

Technical characteristics

Colour	Amber
Viscosity at 40 °C	15 cSt
Pour point	-15 °C
Flash point	175 °C
Density	0.87
Sulphur content	<2%
Chlorine content	0%

Use

Preparation

- If required, clean the part and/or the tool

Directions for use

- Shake the can well before use.
- Spray using the capillary tube directly onto the surface to be lubricated.
- Repeat if necessary

Material cleaning

- Solvent-based or water-based cleaner
- White Spirit, Acetone

Storage

Store between -5 °C and +40 °C.

At 20 °C, the shelf life of the product in its original, sealed packaging is 24 months.

The Safety Data Sheet is available online at www.quickfds.com. The information provided in this data sheet is given in good faith and is the result of measurements done in our laboratory. Given the number of materials, the quality differences and the diversity of working methods, we recommend that users carry out preliminary testing under actual conditions of use.

This document may be modified without warning in line with changes to the products or according to our knowledge. We therefore recommend that you check that you have the latest version before using the product.